Propagation, Proppant Transport and the Evolution of Transport Properties of Hydraulic Fractures

<u>Derek Elsworth</u>, Jiehao Wang, Sheng Zhi, Shimin Liu, Quan Gan, Chris Marone, Peter Connolly¹, Jenn Alpern, Yinlong Lu², Brian Culp and Kyungjae Im, Wancheng Zhu³, Jishan Liu⁴, Yves Guglielmi⁵

Center for Geomechanics, Geofluids, and Geohazards (G3) Energy and Mineral Engineering, Geosciences and EMS Energy Institute The Pennsylvania State University

and ¹Chevron ETC, ²CUMT-X, ³NEU/UWA, ⁴CAS/UWA, ⁵Aix-Marseille/LBNL

Some Key Issues in Hydraulic Fracturing



Propagation, Proppant Transport and the Evolution of Transport Properties of HFs

Static Gas Fracturing

Rationale for Its Use

Physical Characteristics and Key Observations

Methods of Analysis

Unresolved Issues

Key Connections to <u>Dynamic</u> Gas Fracturing

Key observations

Essence of Dynamic Response

Zeroth- and First-Order Models

Proppant Transport in Gas Fractured HFs (Jiehao Wang)

Deformation-Transport-Closure Models

Observations

Evolution of Permeability in HFs (Jiehao Wang)

Closure-Compaction and Arching

Productivity Controls

Microbially Enhanced CBM (Sheng Zhi)

Summary

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Summary

Huainan Coal Company, Huainan 1MW Coal-gas drainage generator On 5%-30% CH_4

TY

HPU Dynamic Gas (CO₂) Fracturing

Pressure rise-time



Pulverizing of coal



Damage zones





[Courtesy Yunxing Cao et al., HPU]

Controlling Influence of In Situ Stresses

Require to overcome static stresses to create a radial fracture network

Confining stress ratio of 6:1



Confining stress ratio of 1:1



Dynamic Models

Field Equations $Gu_{i,jj} + \frac{G}{1 - 2\nu}u_{j,ji} + \alpha p_{,i} + F_i = \rho_s \frac{\partial^2 u_i}{\partial t^2},$ $\phi \frac{\partial p}{\partial t} - \nabla \cdot \left(\frac{k}{\mu}p\nabla p\right) = \frac{p_a}{\rho_{ga}}Q_s$

Damage Mechanics Models



Experimental Conditions



Dynamic Rupture



(a) Concrete specimen before blasting





(b) Front view after blasting

(c) Back view after blasting

[Zhu et al., 2016]

Dynamic Stress Field

	Step 10	Step 15	Step 25	Step 50	Legend
Major principle stress				Ocean	20 MPa
Minor principle stress	0				-60 MPa
Damage zone	•	Ö	Ó	Ö	-1

Damage Evolution

	Step 51	Step 75	Step 85	Step 100	Legend
Permeability			J. J.		1×10 ⁻¹²
Air pressure			R	R	9 MPa
Major principle stress		TOY.	A A A A A A A A A A A A A A A A A A A	North Contraction of the second secon	20 MPa

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Impact of Pre-Existing Stress Field



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Problem Description and Assumptions



- Vertical fracture with a constant height and an elliptical cross-section.
- Plain strain in planes perpendicular to the propagation direction.
- Fluid pressure is assumed to be uniform over the height of the fracture.
- Fluid is Newtonian.
- Proppant particles are spheres with the same radius.
- Both proppant and fluid are incompressible.

Mathematical Formulation

(1) Fracture propagation (based on the PKN-formulism)

Slurry Mass Balance

$$\frac{\partial \overline{w}(x,t)}{\partial t} + \frac{\partial \overline{q}^{s}(x,t)}{\partial x} + \frac{2C_{l}}{\sqrt{t-\tau(x)}} = 0$$

Width-pressure relationship

$$w(x,z,t) = \frac{2}{E'} (H^2 - 4z^2)^{1/2} p(x,t)$$

Poiseuille's law

$$q^{s}(x,z,t) = -\frac{w^{3}(x,z,t)}{12\mu_{f}}\hat{Q}^{s}\left[\overline{\phi}(x,z,t),\frac{w(x,z,t)}{a}\right]\frac{\partial p(x,t)}{\partial x}$$

• Boundary conditions:

$$\overline{q}^{s}(0,t) = Q_{0}/2H \qquad \overline{w}(l,t) = 0$$

• Initial condition: small time asymptotic solution.



Mathematical Formulation



Moving coordinate

$$0 \le x \le l(t) \qquad \Longrightarrow \qquad \xi = \frac{x}{l(t)}, \quad 0 \le \xi \le 1$$

Transformations of spatial and time derivatives

$$\frac{\partial(\cdot)}{\partial t}\Big|_{x} = \frac{\partial(\cdot)}{\partial t}\Big|_{\varepsilon} - \varepsilon \frac{i}{l} \frac{\partial(\cdot)}{\partial \varepsilon}\Big|_{t} \qquad \qquad \frac{\partial(\cdot)}{\partial x}\Big|_{t} = \frac{1}{l} \frac{\partial(\cdot)}{\partial \varepsilon}\Big|_{t}$$

Governing equations under the moving coordinate



Update proppant distribution

Results: water



Results: LPG



Results: CO₂



Results: ethane



Results: N₂



Results

Proppant distribution



Ultra-light weight proppant

• rho_proppant=1050 kg/m³



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Analysis



Analysis



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Summary

Problem Description and Assumptions



Given fracture geometry, proppant distribution, and fluid pressure;

Solve for fracture residual aperture profile and fracture conductivity.

Assumptions:

- Formation is linear elastic, isotropic, and homogenous.
- Plain strain in planes perpendicular to the *x* direction.
- Proppant particles are incompressible.
- Proppant packs have a constant compressibility.
- Proppant never crush.

(1) Elastic integral equation

$$w_{r}(x,z) = \frac{4}{\pi E'} \int_{-H/2}^{H/2} \sigma_{n}(x,s)G(z,s) ds - 2w_{e}(x,z)$$
Residual aperture Net normal stress Proppant embedmen
on fracture walls
where $G(z,s) = \cosh^{-1} \frac{H^{2} - 4sz}{2H|z-s|}$

$$\sigma_{n}(x,z) = p_{f}(x,z) - \sigma_{h} + \sigma_{p}(x,z) + \sigma_{a}(x,z)$$

$$- Fluid pressure$$

$$- Minimum in-situ stress$$

$$- Stress applied by proppant pack$$

$$- Contact stress on the unpropped, closedspan of the fracture$$
Need to define: $\sigma_{a} \sim w_{r}$

$$\sigma_{p} \sim w_{r}$$

$$W_e \sim W_r$$



Closed

Mathematical Formulation



Numerical Results: 1D cases

Base case



(a) Initial shape of the fracture;
(b) initial distribution of the normalized proppant
concentration; and the
evolution of (c) fracture width,
(d) compacting stress on
proppant pack, (e) proppant
embedment, and fracture
conductivity (f) in natural scale
and (g) in logarithmic scale as
fluid pressure decreases.

Numerical Results: 1D cases

Effect of proppant bed height



Effect of proppant bed width



- (a) initial proppant distributions;
- (b) residual opening profiles;
- (c) resultant compacting stresses applied on proppant bed;
- (d) fracture conductivities after fracture closure.

Numerical Results: 2D cases

2D cases:

- 1) Base case;
- 2) Low fluid viscosity;
- 3) Large proppant size;
- 4) Small proppant density;
- 5) Fast leak-off rate;
- 6) Slick-water fracturing;

Input parameters for the 2D cases

Parameters	Values
Minimum <i>in-situ</i> stress, σ_h	20 MPa
Fluid pressure within the fracture, p_f	10 MPa
Compressibility of proppant pack, c_p	7.25×10 ⁻⁹ Pa ⁻¹
Asperity width, w_a	0.1 mm
Asperity compliance, b_1	1.43×10 ⁻¹¹ Pa ⁻¹

Numerical Results: 2D cases

(2) Low Fluid Viscosity



p_f = 10 MPa

(a) Initial width of proppant pack, (b) fracture residual aperture, (c) resultant fracture conductivity, and (d) stress applied on proppant packs.

Numerical Results: 2D cases



Numerical Results: Reservoir Simulation

Reservoir Simulation

Gas flow in the reservoir

$$\phi_{rsv}\rho_g c_g \frac{\partial p_{rsv}}{\partial t} + \nabla \cdot \left(-\frac{k_{rsv}}{\mu_g}\rho_g \nabla p_{rsv}\right) = 0$$

All boundaries are set as no flow, except for $p_{rsv}(x,z)|_{v=0} = p_f(x,z)$

Gas flow in the hydraulic fracture

$$w_r \varphi_r \rho_g c_g \frac{\partial p_f}{\partial t} + \nabla \cdot \left(-\frac{C_f}{\mu_g} \rho_g \nabla p_f \right) = 2 \frac{k_{rsv}}{\mu_g} \frac{\partial p_{rsv}}{\partial y} \bigg|_{y=0}$$

All boundaries are set as no flow, except that a production well (constant BHP) locates at (0,0,0)

Initial condition: Constant pressure



Table 3. Input parameters for the reservoir simulation.

Parameters	Values
Fracture spacing, s_f	100 m
Diameter of the wellbore, d_w	0.25 m
Porosity of the reservoir, φ_{rsv}	0.1
Permeability of the reservoir, k_{rsv}	$1 \times 10^{-17} m^2$
Initial pore pressure, p_{rsv0}	20 MPa
Dynamic viscosity of methane, μ_g	$1.19 \times 10^{-5} \text{ Pa} \cdot \text{s}$
Bottomhole pressure (BHP), p_{BHP}	3 MPa

Numerical Results: Reservoir Simulation



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Summary



Optimizing Nutrient Delivery in Microbially Enhanced Coalbed Methane (MECBM) Reservoirs

Sheng Zhi, Derek Elsworth

52nd US Rock Mechanics/Geomechanics Symposium Date: 06/20/2018



Overview

- Background
- Methodology
- Reservoir Modelling and Results
- Conclusions
- Reference



Definition of CBM

Natural gas produced from coal seams

Producing areas

The San Juan Basin, Powder River Basin, Black Warrior Basin and Central Appalachian Basin



1269 BCF in 2015

~5% to ~9% of annual natural gas production since 2001

Source: Energy Information Administration based on data from USGS and various published studies Updated: April 8, 2009



Microbially enhanced coalbed methane (MECBM)

Active microbial methanogenesis in coal seams

Benefits

To yield more methane

To increase lifespan of existing CBM wells

To generate gas in non-producing CBM wells



Steps for biodegradation of coal to methane (Ritter et al., 2015).





Laboratory-scale experiments

Biogenetic methane production after different periods (Zhang et al., 2016). 10 d Methane production (ft ^{3/ton)} 200 200 ft³/ton 5 d Powdered coal sample 20 d 30 d +Methanogentic Archaea 150 +Nutrient 100 50 **Components of nutrient:** 0 \checkmark Mineral ions: YE 2.00 g/L YE 1.00 g/L YE 0.75 g/L YE 0.50 g/L YE 2.00 g/L YE 0 g/L TP 0.50 g/L TP 1.00 g/L TP 0.75 g/L TP 0 g/L TP 2.00 g/L TP 2.00 g/L Mg²⁺, Ca²⁺, K⁺, Na⁺ (Control) Concentrations of yeast extract (YE) and trypticase peptones (TP) \checkmark Organic matters: Yeast and 100 peptone 90 20 d 30 d 5 d 10 d ✓ Vitamin solutions: 80 Methane content (%) B12, B3, thioctic acid 70 60% 60 50 40 30 Volumetric methane contents in 20reactor after different periods 10(Zhang et al., 2016). 0 50% TSB 10% CSL 30% CSL 50% CSL MS Control, 50% Control, 50% 10% TSB 30% TSB TSB CSL Treatment



Field-scale practice

Corporation: Luca Technologies, Inc., Next Fuel, Inc., Ciris energy, Synthetic Genomics, Inc., ExxonMobil, Arctech



Stimulation methods for biogenetic methane production (*Ritter et al., 2015*).



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(Moore, 2012)



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Reservoir modeling



Scheme of equivalent continuum method used in this study.





Two sets of orthogonal fracture at azimuths of 075° and 165° (from the North)



Table 2. Modeling parameters for hydraulic fracturing	
Parameter	Value
Young's modulus of coal (, GPa)	2.45
Poisson's ratio of coal (, -)	0.34
Fluid dynamic viscosity (,)	0.2
Injection flow rate (,)	0.05
Coal seam thickness (, m)	10
Fracture height (, m)	10
Biot's coefficient (, -)	
Maximum confining stress (, MPa)	20 (E-W)
Minimum confining stress (, MPa)	16 (N-S)
Initial reservoir pressure(, MPa)	1.0
Pre-existing fracture angle ()	75/-15



How will fracture change during EMCBM production?

Hydraulic increment:



Schematic of fracture aperture evolution.

where is shear modulus, is normal stress on fracture surface



The proposed PKN model



The lubrication equation

The average local flux

The leak-off in Carter's model

The global equation

Table 3. Modeling parameters for the validation of proposed PKN		
Parameter	Value	
Young's modulus of coal (E)	2.45 GPa	
Fluid dynamic viscosity (μ)	0.1 Pa · s	
Injection rate (Q_o)	0.05 m ³ /s	
Poisson's ratio of coal (ν)	0.25	
Height of coal seam (H)	10 m	
Leak-off coefficient (C_l)	$5e-5 \text{ m} \cdot \text{s}^{1/2}$	





Hydraulic fracture propagation in CBM reservoir

Three assumptions in the model are made (X. Zhang & Jeffrey, 2014):

- The hydraulic fracture may re-initiate from the branched tip of a natural fracture when it meets the propagation criterion.
- The deflection angle is negligible because the growing fractures tend to quickly align themselves to be parallel to the maximum principal stress.
- Two new proximal fractures (separation smaller than element size) will merge to form a larger fracture.

LEFM propagation criterion:

 $K_{IC} \geq K_I + K_{II}$

A mixed stress intensity factor > the toughness at the onset of quasi-static crack growth.

where

$$K_{I} = \frac{2}{\sqrt{3}} \sigma_{n}' \sqrt{\pi a} = \frac{2}{\sqrt{3}} (\sigma_{n} - p_{f}) \sqrt{\pi a}$$
$$K_{II} = \frac{2}{\sqrt{3}} (\tau - \mu \sigma_{n}') \sqrt{\pi a}$$

The critical fluid pressure when tension-shear wing fractures initiate:

$$p_{fc} = \sigma_n - (\sqrt{\frac{3}{4\pi a}} K_{IC} - \tau) / (1 - \mu_f)$$

















Two sets of orthogonal fracture at azimuths of 075° and 165° (from the North)



Fracture permeability distribution (before injection)





Solution transport:

General Advection-Diffusion Equation for the porous medium:

where C_{jk} is the tracer concentration for j-th component, D_h is the combined dispersion–diffusion tensor.

where $\rm D_{\rm e}$ is the effective diffusion coefficient, $\rm D_{\rm m}$ is mechanical dispersion coefficient.



Distance (m)

=2.0 after 40 days





(Steefel and Maher, 2009)

0 L 0



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Reservoir modeling and Results

PennState

x (m)

0.01

0.001

0.0001

1e-05



x (m)

x (m)

PennState Reservoir modeling and Results

Nutrient distribution



PennState Fracture modeling and Results

Solute transport in different fracture types



2.5

 $imes 10^{6}$

PennState Fracture modeling and Results

Mineral concentration changes in hydraulic fracture



Delivery capability of hydraulic fracture slightly decreases with distance.

PennState Fracture modeling and Results

Mineral concentration changes in natural fracture



Delivery capability of pre-existing fracture largely decreases with distance.



Mineral abundance

Totally four concentration levels in the range from 0.0001 to 1 at interval of 10 folds.

RC>0.1 RC>0.01 RC>0.001 RC>0.0001

For each multi-continuum element, Saturated cleat area (SCA) can be calculated by

where is the quantity of discrete fractures within n-th element. is the element volume. and are the intercepted fracture length and aperture of n-th fracture, respectively. A_0 is the cleat area per ton of coal.





×10⁶

Saturated cleat area at different concentration levels for the three cases

A₀ is considered as 600 m²/ton in this study

Time (s)

2.5

2.5

 $imes 10^{6}$

Time (s)





(A) Cumulative injected volume of nutrient versus injection time.

(B) Injection rates in the three cases during injection of first 10000 seconds.

Reservoir modeling and Results

Influence of proppant embedment

PennState

recall

Proppant embedment h



2.5

PennState Reservoir modeling and Results

Production estimation

Influence of nutrient concentration

(Saurabh 2018)

where MY is methane yields in unit of mmol/g. m is the constant of proportionality, equal to one here. K (mmol/g) is the carrying capacity of the environment, P_0 (mmol/g) is the initial population in the environment, t is time and r (hr⁻¹) is the growth rate coefficient.)

Comparison between the production models and experimental data.



where C1=Ethanol, C2=Methanol, C3=Isopropanol, C4=Sodium acetate

The optimal value for ethanol, methanol, 2-propanol and sodium acetate was 27, 50, 10 and 100 mM, respectively.

Therefore,

)=

where MYR is the methane yield ratio, defined by



(Bi et al., 2017)



Production estimation



Reservoir modeling and Results

Influence of boundary condition

PennState





- In this study, a field-scale numerical simulation using an equivalent multi-continuum method is established to define the effectiveness of nutrient delivery in a self-developed program TFReact. The complex fracture pattern existing in coal is represented by an overprinted discrete fracture network (DFN) to depict natural heterogeneity and anisotropy of fracture permeability in the CBM reservoir.
- 2. With small proppant embedment, the propped hydraulic fractures provide the most effective pathway for aqueous mineral transport. The pre-existing fracture network also plays a significant role in enhancing nutrient delivery. After comparing SCA and cumulative injection volumes in the three cases, it can be inferred that hydraulically stimulated fracture pathways, especially when connecting natural fracture network, will optimally deliver soluble nutrient remote from the injection well,
- 3. Two production models show the maximum methane yields of 7.36 ft³/ton and 30.69 ft³/ton, respectively. The cumulative methane yields after 60 days in the optimal case is MCF, about 6 folds larger than the case where nutrient is only diffused by matrix.