

22-139 100 sheets

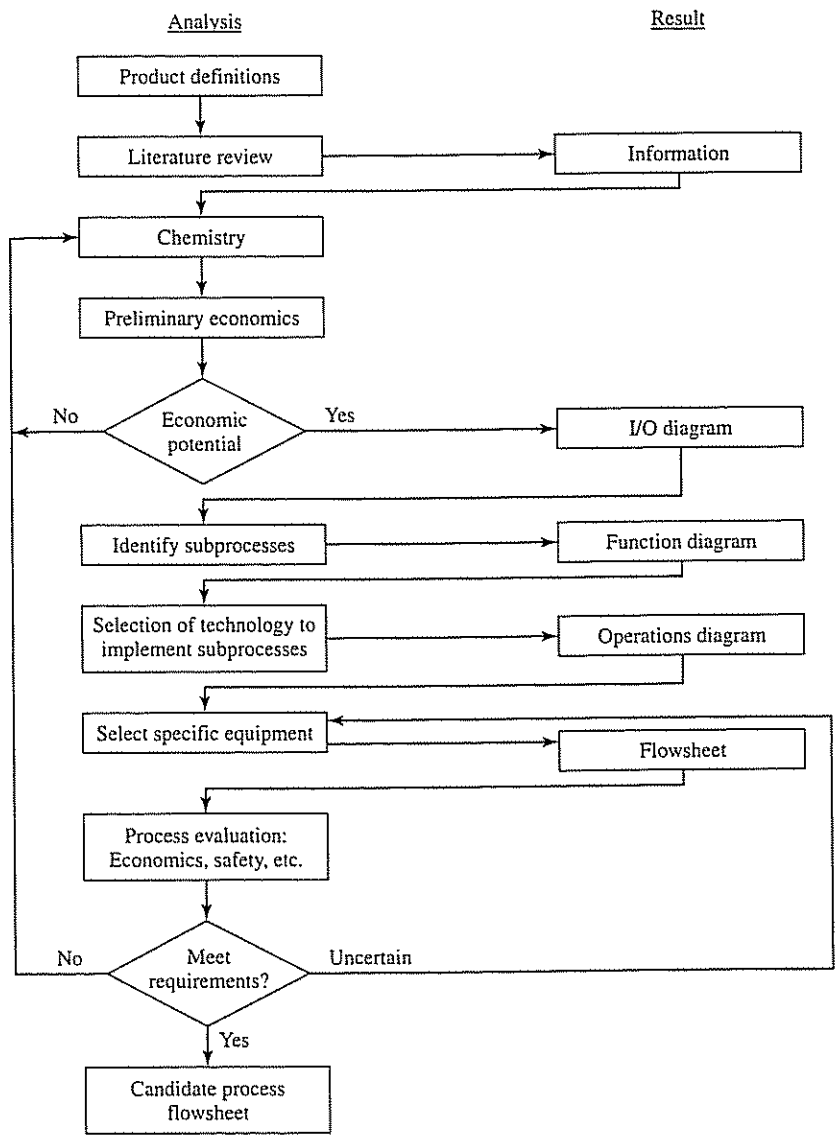


Figure 4-1
 Flow diagram illustrating hierarchical process—flowsheet synthesis, development, evaluation, and selection