

# Dynamic Fluid Interactions during CO<sub>2</sub>-Enhanced Coalbed Methane and CO<sub>2</sub> Sequestration in Coal Seams. Part 1: CO<sub>2</sub>–CH<sub>4</sub> Interactions

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**ABSTRACT:** The injection of CO<sub>2</sub> into coalbed methane (CBM) reservoirs to enhance methane recovery has a second desirable benefit in simultaneously sequestering CO<sub>2</sub>. However, the real-time dynamic evolution of native adsorbed and rejected non-adsorbed methane during the process of CO<sub>2</sub>-enhanced coalbed methane (CO<sub>2</sub>-ECBM) production remains poorly constrained as a result of the nonlinear and hysteretic response of both CO<sub>2</sub>–CH<sub>4</sub> interactions (part 1) and CO<sub>2</sub>–H<sub>2</sub>O wettability (part 2) of the coal under recreated reservoir conditions. In part 1, we apply calibrated nuclear magnetic resonance (NMR) to explore mechanisms of methane desorption and CO<sub>2</sub> replacement during multiple cycles of CO<sub>2</sub>-ECBM flooding under recreated *in situ* conditions. Results for contrasting sub-bituminous coal and anthracite indicate that the adsorbed methane sweep efficiency is improved by ~16–26% with a single injection of CO<sub>2</sub> over mere *in situ* desorption. Furthermore, CO<sub>2</sub>–CH<sub>4</sub> displacement rates evolve during each CO<sub>2</sub> injection cycle, first declining rapidly and then stabilizing with a long desorptive tail. Importantly, the cumulative methane sweep efficiency increases monotonically with successive cycles of CO<sub>2</sub> injection, albeit at a reducing incremental efficiency, identifying the utility of cyclic CO<sub>2</sub>-ECBM as an effective method in both CO<sub>2</sub> sequestration and enhanced gas recovery. Observed ratios of CO<sub>2</sub> sorption capacities to CH<sub>4</sub> recovery are 5.0 and 2.2 for sub-bituminous coal and anthracite, respectively, demonstrating an elevated potential for CO<sub>2</sub> sequestration in sub-bituminous coals and more favorable CO<sub>2</sub>-ECBM recovery in anthracite, per unit mass of CO<sub>2</sub> injected.

## 1. INTRODUCTION

Carbon dioxide (CO<sub>2</sub>) is a potent greenhouse gas, with the excess CO<sub>2</sub> emission posing a threat to human survival and the earthly environment.<sup>1,2</sup> According to the latest report of the Global Carbon Project, the total global CO<sub>2</sub> emissions reached ~37 billion tons; the excessive emission of it could result in serious problems in global warming and sea levels rising.<sup>3</sup> Various methods have been applied to reduce the excessive emissions of CO<sub>2</sub> in the atmosphere, including geological sequestration in depleted hydrocarbon reservoirs, deep coal seams, and salt caverns.<sup>4</sup>

Recovery of coalbed methane (CBM) contributes an essential role in some counties (e.g., Australia, Canada, and China) in providing clean energy and reducing greenhouse gas emissions over burning coal.<sup>5–11</sup> Conventional methods of recovery are by reservoir depressurization, to recover adsorbed methane.<sup>12,13</sup> However, the resulting methane recovery is commonly less than 50% of the original gas in place as a result of the limiting characteristics of the reservoir (e.g., permeability and pore size distribution), leaving adsorbed methane in place.<sup>14,15</sup> Typically, greater than 95% of methane in coals exists in the adsorbed state,<sup>16–18</sup> requiring efficient methods to recover residual adsorbed methane. Injection of CO<sub>2</sub>-enhanced coalbed methane (CO<sub>2</sub>-ECBM) recovery from reservoirs is an effective method to combine methane recovery with the benefit of CO<sub>2</sub> geological sequestration and storage<sup>19–23</sup> as a result of the higher adsorption capacity to coal than methane, which may be used to displace adsorbed methane and store CO<sub>2</sub>.<sup>24–27</sup>

In field application, from 1995 to 2001, 336 000 tons of CO<sub>2</sub> was injected into four wells in the San Juan Basin, U.S.A., with methane recovery improved from 77 to 95% following CO<sub>2</sub> injection.<sup>28</sup> Moreover, in April 2010, 233.6 tons of CO<sub>2</sub> was injected into well SX-001 in the Qinshui Basin over a 2 month period, resulting in a 2.5-fold increase in the post-injection methane production rate.<sup>29</sup> Experimental observations reveal that the sorption capacity of CO<sub>2</sub> is ~2–10 times than that of methane in coals, enabling elevated methane recovery by CO<sub>2</sub>-ECBM.<sup>30–33</sup> In comparison to natural desorption, methane desorption could be improved by 9–57% using CO<sub>2</sub> on coals.<sup>34</sup> Typically, during the process of CO<sub>2</sub>-ECBM, CO<sub>2</sub> injection pressure is a critical parameter defining improvement in methane recovery; higher injection pressures drive higher methane sweep efficiency.<sup>12</sup> However, the improvement in the methane recovery rate reduces with an increase in CO<sub>2</sub> injection pressure.<sup>26</sup> CO<sub>2</sub>/CH<sub>4</sub> exchange de/sorption experiments suggest that methane is entirely displaced after injecting double the mass of CO<sub>2</sub> relative to previously adsorbed methane, at least for briquette coals and also apparent in intact coals.<sup>15,35,36</sup> Laboratory experiments have demonstrated that a

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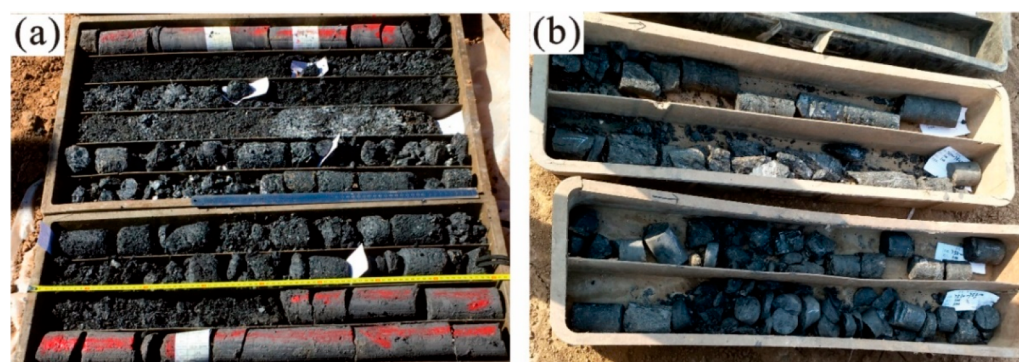


Figure 1. Deep-well core samples used in this study (a, sub-bituminous coal; b, anthracite).

Table 1. Basic Petrophysical Characteristics of the Selected Coal Samples<sup>a</sup>

sample	coal basin	$R_{o,m}$ (%)	depth (m)	$P_{in}$ (MPa)	$P_{ab}$ (MPa)	maceral composition (%)			
						V	I	E	M
sub-bituminous	southern Junggar	0.54	712	4.2	1.1	76.5	21.7	1.1	0.7
anthracite	southern Qinshui	3.16	557	3.5	0.9	87.9	9.2	2.1	0.8

<sup>a</sup> $R_{o,m}$ , maximum vitrinite reflectance;  $P_{in}$ , *in situ* reservoir pressure;  $P_{ab}$ , abandonment pressure; V, vitrinite; I, inertinite; E, exinite; and M, minerals.

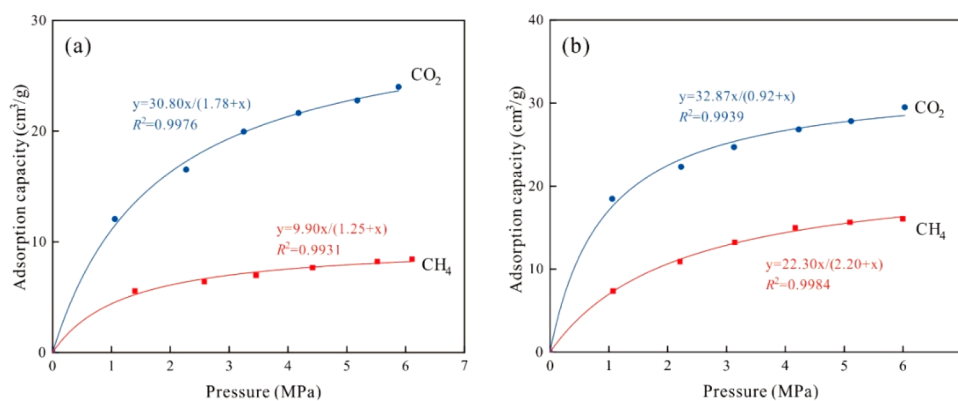


Figure 2. CO<sub>2</sub> and methane adsorption isotherms determined by the volumetric adsorption method (a, sub-bituminous coal; b, anthracite).

single large mass of CO<sub>2</sub> rapidly injected to steam could accelerate reservoir pressure buildup<sup>37,38</sup> but results in a dramatic decrease in the capacity of CO<sub>2</sub> and consequent decrease in CBM production.<sup>26,37</sup> Conversely, multiple cycles of CO<sub>2</sub> injection to coals may enhance the internal pore connectivity and increase methane sweep efficiency.<sup>37</sup> However, few studies have investigated the real-time dynamic de/sorption of CH<sub>4</sub>/CO<sub>2</sub> over multiple cycles, which is the focus of this work.

The nuclear magnetic resonance (NMR) method is widely used to evaluate the petrophysical properties of hydrogen-bearing reservoir fluids (i.e., water and methane), including evolutions of pore size distributions, permeability, and methane adsorption characteristics.<sup>39–45</sup> NMR has been demonstrated as an accurate method to probe methane de/sorption capacity, including with water<sup>46</sup> and CO<sub>2</sub>.<sup>47</sup> This latter study was only to 4 MPa and for a single injection rather than multiple cycles of CO<sub>2</sub> injection. Additionally, it is worth noticing that the application of NMR to reveal the characterization of multiple cycles of injection of the CO<sub>2</sub>-ECBM process under *in situ* conditions is relatively uncharted. In multiple spaces of the CBM reservoirs, the characterization of multiphase fluid interactions during CO<sub>2</sub>-ECBM, including CO<sub>2</sub>-CH<sub>4</sub> interactions (part 1) and CO<sub>2</sub>-H<sub>2</sub>O wettability

(part 2),<sup>48</sup> are vital for both CO<sub>2</sub> sequestration and methane recovery. This study (part 1) probes the real-time dynamic interactions between methane and CO<sub>2</sub> over multiple cycles of CO<sub>2</sub>-ECBM injection using NMR technology. In the companion to this paper,<sup>48</sup> we investigate the dynamic interactions between CO<sub>2</sub> and H<sub>2</sub>O over CO<sub>2</sub>-ECBM flooding as a function of the injection pressure, temperature, and water occurrence state. The results are vital to better understand and evaluate controls of CO<sub>2</sub>-ECBM improvement in recovery for enhanced gas recovery (EGR) and CO<sub>2</sub> geological sequestration.

## 2. COAL SAMPLES AND EXPERIMENTAL METHODS

**2.1. Sampling.** In this study, coal samples were collected from the southern Junggar Basin (sub-bituminous coal) and southern Qinshui Basin (anthracite), representing two of the most successful developed CBM reservoirs in China. The samples comprise deep-well cores (Figure 1) that were quickly packed and transported to the laboratory for a series of experiments. Basic petrophysical characteristics of the selected coal samples were measured, including maximum vitrinite reflectance ( $R_{o,m}$ ) and maceral composition analysis, performed on the polished slabs using a Laborlux 12 POL microscope, following the China National Standards GB/T 6948-1998. Those data, together with core depth and *in situ* reservoir pressure, are presented in Table

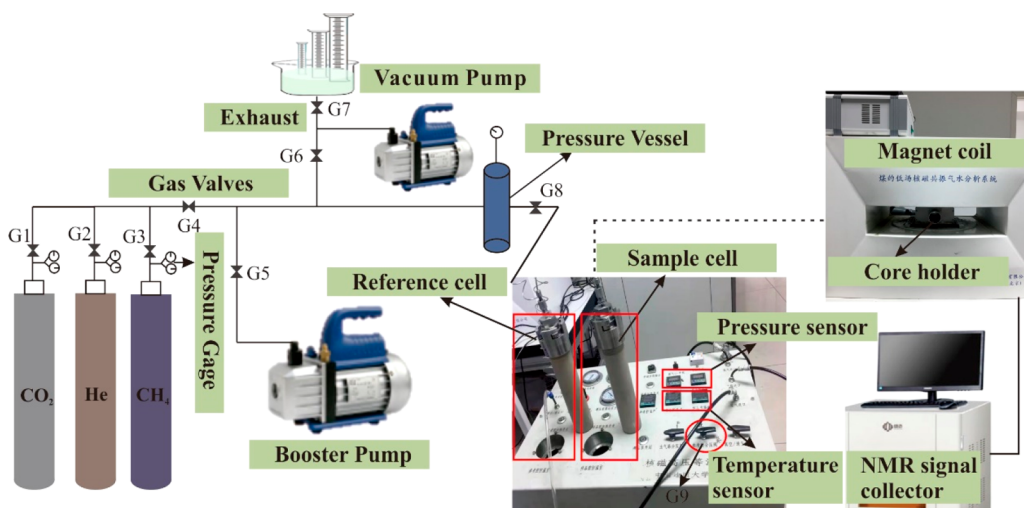


Figure 3. Schematic diagram of the NMR CO<sub>2</sub>-ECBM experimental setup.

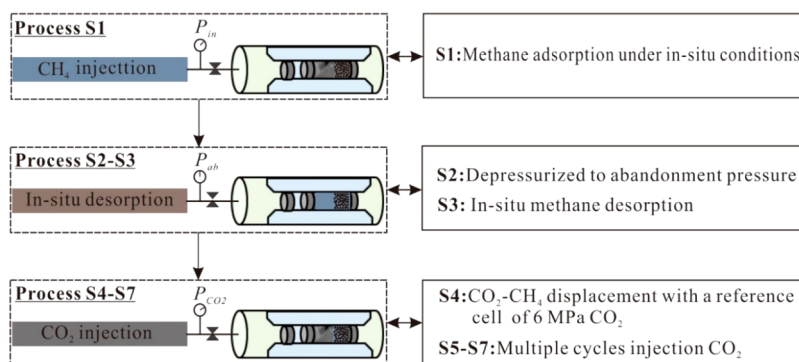


Figure 4. Schematic diagram of the experimental procedure.

1. The abandonment pressures ( $P_{ab}$ ) for the two coals are 1.1 MPa for the sub-bituminous coal and 0.9 MPa for the anthracite.

Additionally, the CO<sub>2</sub> and methane adsorption isotherms for the selected two coal samples were determined by volumetric methods (Figure 2), followed by the experimental procedures used in previous studies.<sup>45,46</sup> Samples were prepared as powders with a particle size of 60–80 mesh, and the experimental temperature was ~303 K. For the sub-bituminous coal, the values of Langmuir volume for CO<sub>2</sub> and methane are 30.80 and 9.90 cm<sup>3</sup>/g, respectively (Figure 2a). The anthracite has a CO<sub>2</sub> adsorption capacity of 32.87 cm<sup>3</sup>/g and a methane adsorption capacity of 22.30 cm<sup>3</sup>/g (Figure 2b). The Langmuir volume is much larger than that of methane for the selected coals, indicating preferential adsorption of CO<sub>2</sub> relative to methane.

**2.2. Experimental Setup.** NMR directly characterizes the hydrogen nuclei (<sup>1</sup>H) present in reservoir fluids (i.e., methane and water) via the transverse relaxation time ( $T_2$ ) distribution as<sup>49,50</sup>

$$\frac{1}{T_2} = \frac{1}{T_{2B}} + \frac{1}{T_{2S}} + \frac{1}{T_{2D}} \quad (1)$$

where  $T_{2B}$  is the bulk relaxation time,  $T_{2S}$  is the surface relaxation time, and  $T_{2D}$  is the diffuse relaxation time. With the application of a low-intensity homogeneous magnetic field and the assumption of the Carr–Purcell–Meiboom–Gill (CPMG) sequence, the parameters  $T_{2B}$  and  $T_{2D}$  in eq 1 can be ignored. Thus, eq 1 can be simply expressed as

$$\frac{1}{T_2} = \frac{1}{T_{2S}} = F_S \left( \frac{\rho_2}{r} \right) \quad (2)$$

where  $\rho_2$  is the surface relaxivity ( $\mu\text{m/s}$ ),  $F_S$  is pore shape factor, and  $r$  is the pore size ( $\mu\text{m}$ ). As seen in eq 2,  $T_2$  can be served as an indicator

for the location of <sup>1</sup>H; a longer  $T_2$  indicates that the hydrogen nuclei are located in a larger size pore.

Figure 3 shows the NMR CO<sub>2</sub>-ECBM experimental setup assembled and used for this study. It comprises a gas supply system, a gas exhaust system, a reference cell, a sample cell, and an NMR measurement device. The gas supply system comprises three different cylinder gases (He, CO<sub>2</sub>, and CH<sub>4</sub>) and a booster pump. He was used to measure the system of airtightness. CH<sub>4</sub> and CO<sub>2</sub> are used for the ECBM experiments to characterize methane adsorption and the CO<sub>2</sub>–CH<sub>4</sub> displacement capacity of coals. The gas exhaust system contains a vacuum pump and an exhaust collector, for waste gas recovery. The sample cell encloses the samples during the experiments, fabricated from non-magnetic polyether ether ketone (PEEK). Additionally, the sample cell is also designed to control both the temperature and pressure by the temperature sensor and pressure sensor, respectively. The reference cell accommodates and sustains the methane pressure under identical pressure to the sample cell. In this study, the NMR measurement parameter were set as 0.3 ms echo spacing, 6000 ms waiting time, and 10 000 echo numbers.

**2.3. Experimental Procedures.** Prior to the CO<sub>2</sub>-ECBM experiments, the sample cell is purged by He gas to remove any contamination by impurities. For experimental sample preparation, the coal was powdered to 60–80 mesh (size of 0.18–0.25 mm) and then dried under 374.15 K for 12 h in an oven to remove any internal moisture. A series of seven continuous experiments (as shown in Figure 4) were designed to simulate multiple cycle injection of CO<sub>2</sub>-ECBM behavior replicating *in situ* desorption.

**2.3.1. S1 (Methane Adsorption under In Situ Conditions).** The coal samples were placed in the sample cell, and a vacuum was applied for 3 h. Methane was injected into the reference cell at 6 MPa, and valve G9 was opened (Figure 3) to fill the sample cell with methane to



a pressure of  $P_{in}$  (*in situ* reservoir pressure, as listed in Table 1). The  $T_2$  relaxation of the sample cell was then measured with an interval time of 60 min.

**2.3.2. S2 and S3 (Methane Desorption under In Situ Conditions).** Following process S1, the sample cell was depressurized to  $P_{ab}$  (abandonment pressure, as listed in Table 1) with the  $T_2$  spectrum measured immediately (process S2). This procedure was then repeated until the difference between two successive measurements was virtually invariant (process S3).

**2.3.3. S4–S7 ( $CO_2$ – $CH_4$  Displacement under Multiple Cycles of  $CO_2$  Injection).** (a)  $CO_2$  was injected at 6 MPa into the reference cell, and then the gas valve G9 was opened to fill the sample cell from the reference cell (Figure 3). (b) The sample cell  $T_2$  spectrum was measured every 60 min until the change between subsequent  $T_2$  amplitudes was negligible. (c) The sample cell  $CO_2$  pressure was increased, and experimental producers in step b were repeated at four incremented pressures for S5–S7.

### 3. RESULTS AND DISCUSSION

**3.1. Quantitative NMR Model for Free and Adsorbed Methane.** Defining a model for the quantitative characterization of free methane based on the NMR data alone is an indispensable requirement in characterizing the  $CO_2$ –ECBM rejection efficiency of methane. Figure 5 shows that NMR  $T_2$

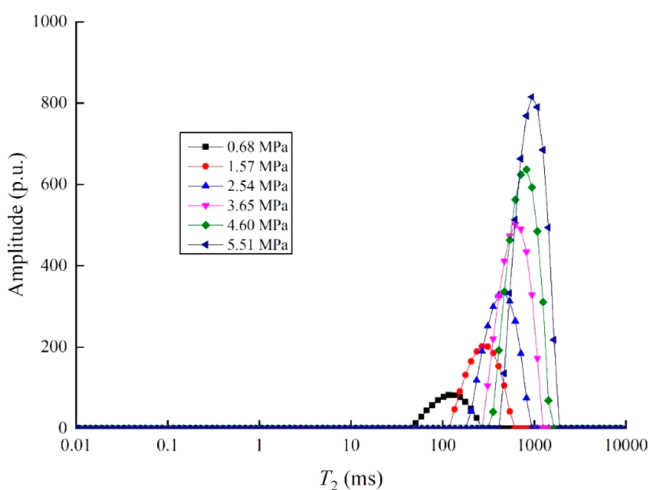


Figure 5. NMR  $T_2$  distributions of free methane at different pressures.

distributions at different pressures of free methane with these spectra exhibit a clear peak supplement by a long relaxation time of ~60–2000 ms. The  $T_2$  spectra systematically shift to the right with increasing methane pressure, consistent with

prior observation.<sup>45</sup> As shown in Figure 6a, the NMR free methane spectra amplitude is linearly related to bulk methane mass, as

$$M_{fre} = 0.000015A_{fre} \quad (3)$$

where  $M_{fre}$  is free methane mass (mol) and  $A_{fre}$  is the free methane amplitude of measured NMR  $T_2$  relaxation.

It should be noted that the adsorbed methane mass cannot be calculated directly from eq 3. Different relaxation mechanisms contribute to the various occurrences of methane (adsorbed methane dominated by surface relaxation and free methane related to bulk relaxation) and may induce a significant error in the estimation of adsorbed methane mass. Thus, a calibration model must be developed for adsorbed methane; more details about adsorbed methane NMR quantification can be found in the studies of Wang et al.,<sup>46</sup> Liu et al.,<sup>47</sup> and Yao et al.<sup>51</sup> In this study, as shown in Figure 6b, an excellent linear correlation between the adsorbed methane  $T_2$  amplitude and adsorbed methane mass results.

$$M_{ads} = 0.00001A_{ads} \quad (4)$$

where  $M_{ads}$  is the adsorbed methane mass (mol) and  $A_{ads}$  is the adsorbed methane NMR  $T_2$  amplitude.

**3.2. Methane Adsorption NMR  $T_2$  Distributions.** The results of the methane adsorption  $T_2$  spectra at different pressures for the two selected coals are shown in Figure 7. The methane adsorption  $T_2$  spectra exhibit three peaks: P1 ( $T_2 = 0.1$ –8 ms), P2 ( $T_2 = 20$ –300 ms), and P3 ( $T_2 = 300$ –2000 ms). It should be noted that the  $T_2$  amplitude of the dry samples (black hollow squares in Figure 7) is extremely small compared to the methane adsorption  $T_2$  spectra, indicating that the NMR signal from the coal matrix can be neglected. Therefore, the NMR spectra in Figure 7 solely represent the  $T_2$  relaxation characteristics of methane. On the basis of the measurement principle of NMR embodied in eq 2 and prior results,<sup>45</sup> the multiphase nature of methane in coals may be classified into three parts: (a) adsorbed methane in coal micropores or on the matrix surface corresponding to the P1 peak, (b) non-adsorbed/free methane in coal mesopores/fractures represented by the P2 peak, and (c) non-adsorbed methane in coal particles or free space within the sample cell, corresponding to the P3 peak. To simplify the study, we used these metrics to classify methane in coals into adsorbed and non-adsorbed methane components.

The known solid mass of the powdered sample and the measured adsorbed mass of methane (calculated by eq 4) that

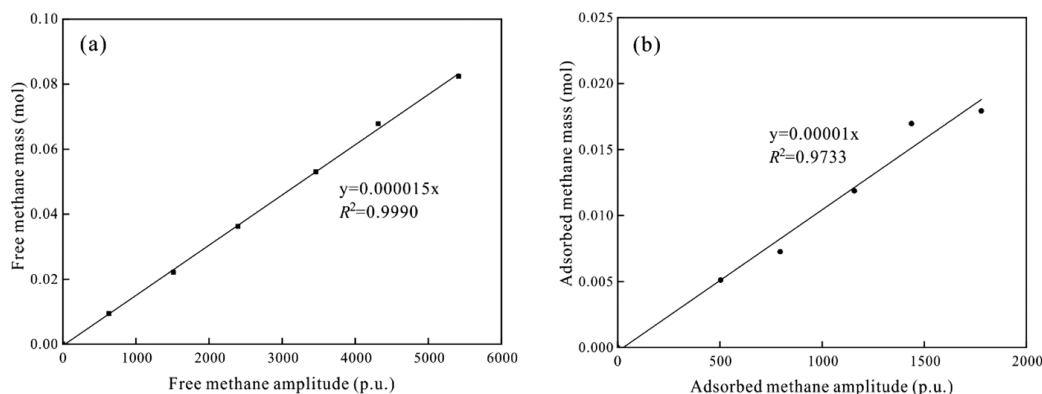
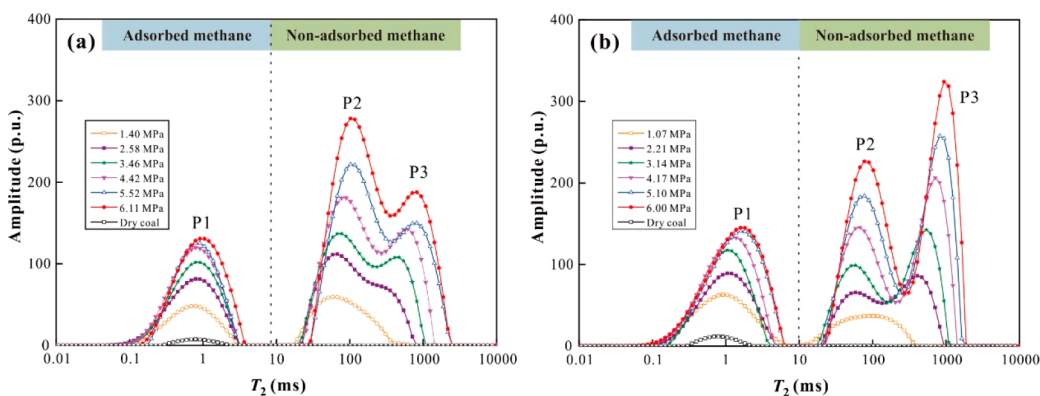
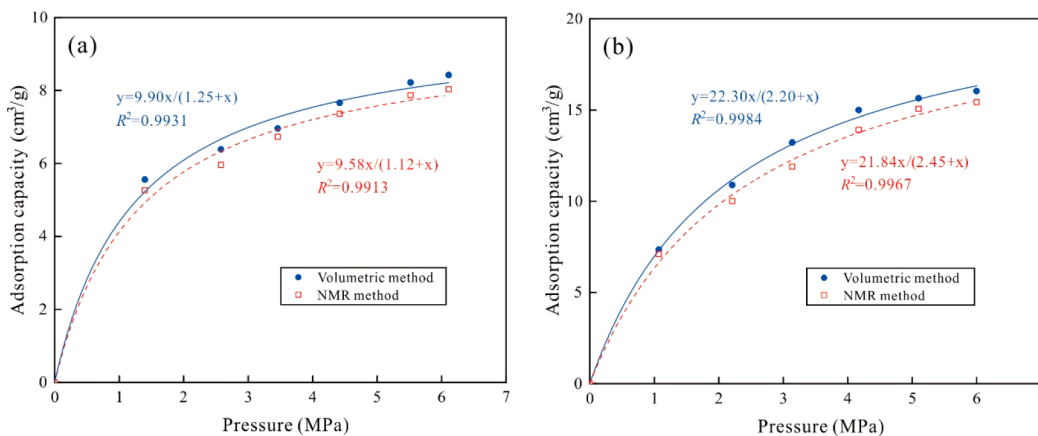


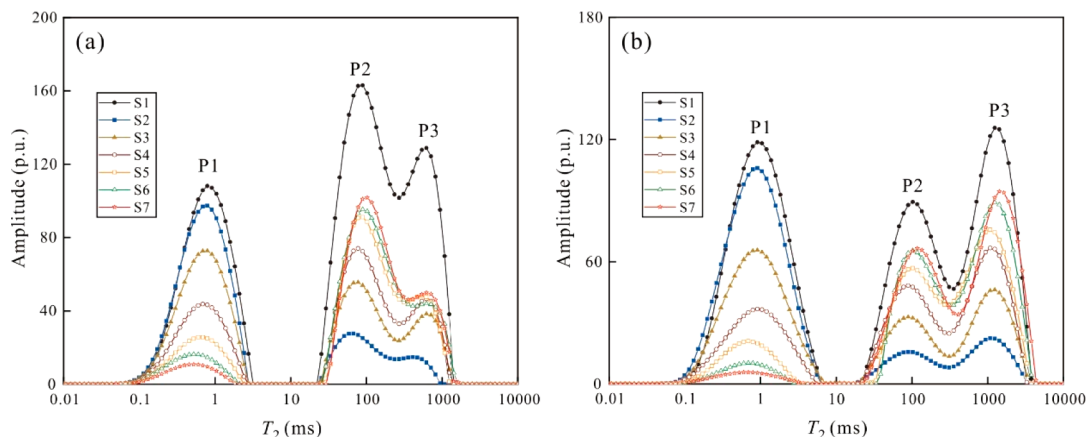
Figure 6. Relationship between the NMR  $T_2$  amplitude relative to (a) free methane mass and (b) adsorbed methane mass.



**Figure 7.**  $T_2$  relaxation characteristics of methane adsorption under different pressures for the selected coal samples (a, sub-bituminous coal; b, anthracite).



**Figure 8.** Comparison of adsorption isotherms determined by both the volumetric method and NMR (a, sub-bituminous coal; b, anthracite).



**Figure 9.**  $T_2$  relaxation characteristics of methane during the processes S1–S7 (a, sub-bituminous coal; b, anthracite).

allow for methane adsorption capacity to be defined for the experimental pressures were plotted as red hollow squares in Figure 8. The NMR adsorption data fit well to the Langmuir relation (red dotted line in Figure 8), with correlation coefficients of  $>0.99$  for both coals. Additionally, the adsorption isotherms evaluated by NMR show excellent agreement with those recovered from the volumetric method. The comparative results from NMR and volumetric methods demonstrate that the relative deviations from the Langmuir volume fall within  $<4.0\%$ , an allowable error. It should be noted that the Langmuir volume determined from the NMR

method is a little smaller than that from the volumetric method, possibly because the echo spacing of the NMR instrument used in this study defaulted as 0.3 ms, which cannot well-detect adsorbed methane with  $T_2 < 0.1$  ms. These results suggest that the NMR measurement represents a high-efficiency tool for the quantitative characterization of adsorbed methane capacity in coals. In other words, it is feasible to investigate  $\text{CO}_2$ -ECBM response and effectiveness from the prospective of de/adsorbed methane based solely on the NMR relaxation measurement alone.

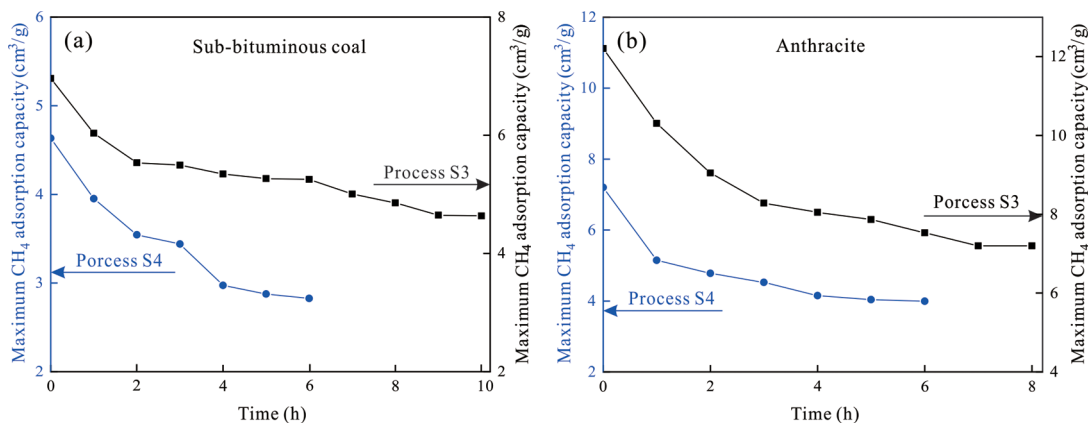


Figure 10. Real-time changes in maximum methane adsorption capacity during processes S3 and S4.

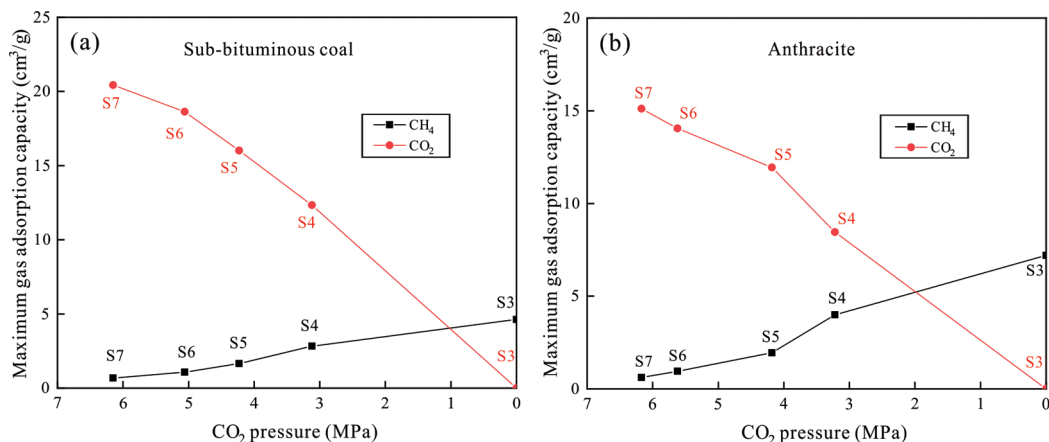


Figure 11. CO<sub>2</sub> and methane adsorption capacities in processes S3–S7.

**3.3. Characterization of CO<sub>2</sub>-ECBM under *In Situ* Conditions.** Reservoir depressurization is the most commonly used method for CBM recovery.<sup>6–9</sup> However, it is difficult to achieve full CBM recovery using this method alone as a result of the high methane adsorption affinity for coals. In this section, we first evaluate the NMR methane  $T_2$  distributions over multiple cycles of CO<sub>2</sub> injection (processes S4–S7) following *in situ* desorption (processes S2 and S3) by depressurization alone. Then, we discuss the implication of multiple cycles of CO<sub>2</sub> injection for EGR in sub-bituminous coal and anthracite. Finally, the implications of CO<sub>2</sub>-ECBM for CO<sub>2</sub> geological sequestration and storage in coals are investigated. We use changes in the amplitudes of the  $T_2$  peaks as proxies for gas mass concentrations in various reservoirs and various states, both adsorbed and as free gas.

**3.3.1. Methane  $T_2$  Distributions after Multiple Cycles of CO<sub>2</sub> Injection.** Figure 9 shows the NMR  $T_2$  distributions for the CO<sub>2</sub>-ECBM displacement under *in situ* conditions. The amplitude of the adsorbed methane (i.e., P1) and non-adsorbed methane (i.e., P2 and P3)  $T_2$  peaks decreases with depressurization to abandonment pressure (processes S1 and S2). This quantifies the desorption of adsorbed methane and its recovery of free methane. At the conclusion of the *in situ* desorption (processes S2 and S3), the adsorbed methane  $T_2$  amplitude has decreased and the non-adsorbed methane amplitude significantly increased, suggesting exchange from the adsorbed state to free gas.

Following the first injection of CO<sub>2</sub> (process S4), adsorbed methane is released from storage but some residual adsorbed methane remains (Figure 9). With the following repeated cycles of CO<sub>2</sub> injection (processes S5–S7), the mass of adsorbed methane further decreases and is stored in the sample as free gas (Figure 9), identifying the utility of multiple cycles of CO<sub>2</sub>-ECBM as an effective method of EGR.

**3.3.2. Dynamic Changes in Methane Storage with and without CO<sub>2</sub> Injection.** The most important use of the NMR method is to non-invasively monitor real-time dynamic changes in <sup>1</sup>H mass within the reservoir fluids (water or methane). Reduction in the amplitude of the P1 peaks represents the reduction in adsorbed methane mass, with the P2 and P3 peaks corresponding to masses of non-adsorbed methane in either the macropores/fractures and sample headspace, respectively. We use these proxies to investigate dynamic changes in CO<sub>2</sub>-CH<sub>4</sub> displacement.

Figure 10 displays the real-time dynamic changes in maximum methane adsorption capacity resulting from both depressurization to abandonment pressure (process S3) by the first injection of CO<sub>2</sub> (process S4). During depressurization, the sub-bituminous coal fully desorbs over 10 h, with the maximum methane adsorption capacity falling from 6.96 to 4.63 cm<sup>3</sup>/g. For anthracite, the maximum methane adsorption capacity decreases both larger and faster, falling from 12.20 to 7.20 cm<sup>3</sup>/g over only 8 h. During this initial depressurization, the real-time variation in maximum methane adsorption

capacity occurs in two stages: a rapid initial decline followed by a slower tail.

The maximum methane adsorption capacity further decreases with the first injection of CO<sub>2</sub> (process S4) (Figure 10); preferential adsorption of CO<sub>2</sub> rejects methane as a free gas. Again, two different CO<sub>2</sub>–CH<sub>4</sub> displacement rates are apparent: an initial rapid competitive desorption of methane followed by a long desorption tail (Figure 10). For the sub-bituminous coal, the methane content declines rapidly in the first 2 h, while for the anthracite, this rapid decline endures for only 1 h (Figure 10).

**3.3.3. Implications for Enhanced Methane Recovery in Coals.** Coal has a higher adsorption capacity of CO<sub>2</sub> relative to methane, making EGR feasible. The benefit of applying repeated injections of CO<sub>2</sub> is shown in Figure 11a. The maximum methane adsorption content of sub-bituminous coal decreases from 4.63 to 0.69 cm<sup>3</sup>/g over the following four cycles (S3 and then S4–S7), indicating a cumulative yield of 3.94 cm<sup>3</sup>/g of adsorbed methane desorbed by CO<sub>2</sub>. For the anthracite, the adsorbed methane content falls from 7.20 to 0.61 cm<sup>3</sup>/g (S3 and then S4–S7), suggesting that 91.5% of adsorbed methane is displaced over the multiple cycles of CO<sub>2</sub> injections following *in situ* desorption (Figure 11b).

To quantitatively characterize the effectiveness of EGR, both with and without multiple cycles of CO<sub>2</sub> injection, methane sweep efficiency ( $\omega$ ) is defined as

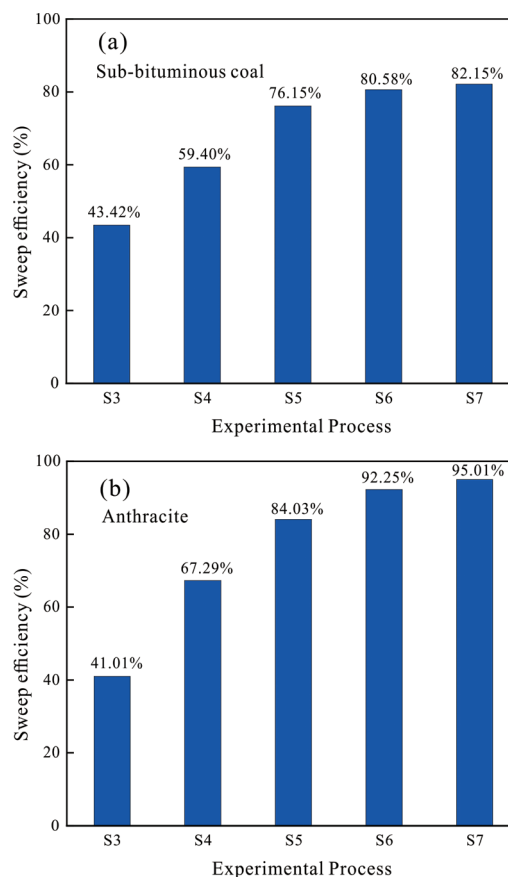
$$\omega_{Si} = \frac{Q_{Si}}{Q_f} \times 100\% \quad (5)$$

where  $\omega_{Si}$  is the methane sweep efficiency following the experimental process  $S_i$  ( $i = 3, 4, 5, 6,$  and  $7$ ) (%),  $Q_{Si}$  represents the volume per unit coal mass of adsorbed methane following process  $S_i$  (cm<sup>3</sup>/g), and  $Q_f$  represents the volume per unit coal mass of adsorbed methane when fully saturated at pressure  $P_m$  (cm<sup>3</sup>/g).

Methane sweep efficiency following initial depressurization (–S3) followed by repeated CO<sub>2</sub> injection (S4–S7) is shown in Figure 12. For the sub-bituminous coal, only 43.42% of adsorbed methane is desorbed after *in situ* desorption (process S3), with a large significant mass of methane remaining adsorbed to the coal matrix. With the first injection of CO<sub>2</sub> (process S4), the methane sweep efficiency increases to 59.50%, indicating that more than 16% of adsorbed methane is displaced and desorbed by CO<sub>2</sub> (Figure 12a). However, more than 40% of methane remains within the coal matrix surface following the first injection of CO<sub>2</sub>, suggesting the need for multiple cycled injections of CO<sub>2</sub>. Repeated multiple injection cycles of CO<sub>2</sub> increase the desorption efficiency to 82.15% at the end of injection S7 (Figure 12a). Thus, ~22.75% of adsorbed methane is transformed into free gas over four cycles of CO<sub>2</sub> injection, relative to a single cycle.

For the anthracite, the methane sweep efficiency increases from 67.29 to 95.01% over the same four cycles of injection (processes S4–S7), liberating ~28% of adsorbed methane as a result of the multiple cycles of CO<sub>2</sub> injection (Figure 12b). Thus, for both sub-bituminous coal and anthracite, the application of multiple cycles of CO<sub>2</sub> injection is advantageous.

The sub-bituminous coal and anthracite are from the southern Junggar Basin and southern Qinshui Basin, respectively. After more than 10 years of development, methane recovery in the Qinshui Basin anthracites has already begun to decrease. Conversely, development in the southern



**Figure 12.** Methane sweep efficiency in processes S3–S7 for the coals.

Junggar Basin is relatively recent, with CBM production of the sub-bituminous coals continuing at sub-optimal rates.<sup>52</sup> The results of CO<sub>2</sub>-ECBM EGR suggest that the multiple cycles of CO<sub>2</sub> injection could significantly improve the methane sweep efficiency and corresponding methane recovery from these coals.

**3.3.4. Implications for CO<sub>2</sub> Geological Sequestration and Storage in Coals.** In addition to enhancing methane recovery, injecting CO<sub>2</sub> into coal reservoirs also provides CO<sub>2</sub> geological sequestration and storage. Injected CO<sub>2</sub> will exist as an adsorbed phase within the coal matrix surface and also as a free phase in fractures and dissolved within the interstitial water. The mass of CO<sub>2</sub> present within the dissolved phase is typically negligible relative to the adsorbed phase content. We estimate the CO<sub>2</sub> sequestration capacity of coals as an adsorbed phase. The mass of adsorbed CO<sub>2</sub> resulting from CO<sub>2</sub>-ECBM can be calculated from<sup>20</sup>

$$M_{\text{ads-CO}_2} = \frac{P_r V_r}{Z_r R T} - \frac{P_e V_{\text{fre}}}{Z_e R T} - M_{\text{ads-CH}_4} \quad (6)$$

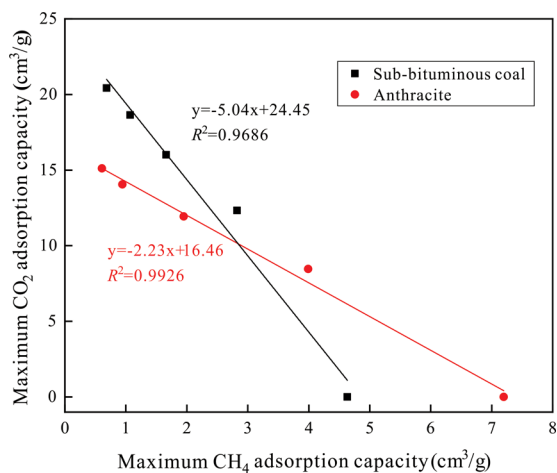
where  $M_{\text{ads-CO}_2}$  and  $M_{\text{ads-CH}_4}$  are the masses of adsorbed CO<sub>2</sub> and methane, respectively (cm<sup>3</sup>/g),  $P_r$  is the CO<sub>2</sub> injection pressure at a reference (cell) pressure (MPa),  $P_e$  is the equilibrated pressure in the sample cell (MPa),  $Z_b$  and  $Z_e$  are the compression factors at  $P_r$  and  $P_e$ , respectively,  $R$  is the gas content (8.3144 J mol<sup>-1</sup> K<sup>-1</sup>), and  $T$  is the experimental temperature (K).

On the basis of eq 6, maximum adsorbed CO<sub>2</sub> resulting from injections S4–S7 is calculated and shown as red dots in Figure



11. The maximum CO<sub>2</sub> adsorption capacity increases with an increase in the pressure of the sample cell, with a corresponding reduction in methane adsorption capacity. For the sub-bituminous coal, the maximum adsorbed CO<sub>2</sub> content is 12.34 cm<sup>3</sup>/g after a single injection of CO<sub>2</sub> (process S4) that increases to 20.43 cm<sup>3</sup>/g at the equilibrium pressure of the sample cell at 6.15 MPa (process S7). For the anthracite, the maximum CO<sub>2</sub> adsorption capacity increases from 8.56 to 15.11 cm<sup>3</sup>/g over the multiple cycles of CO<sub>2</sub> injection, suggesting that a total of 6.55 cm<sup>3</sup>/g CO<sub>2</sub> is absorbed into the coal matrix and correspondingly sequestered.

Figure 13 shows the relationship between the maximum methane adsorption capacity and maximum CO<sub>2</sub> adsorption



**Figure 13.** Relationship between the maximum methane adsorption capacity and maximum CO<sub>2</sub> adsorption capacity in processes S3–S7 for the sub-bituminous coal and anthracite.

capacity during both depressurization (process S3) and multiple cycles of CO<sub>2</sub> injection (processes S4–S7). A flat gradient represents a desired response for enhanced methane desorption (with a small injected mass of CO<sub>2</sub>) in anthracite, and a steep gradient represents desirable characteristics as a CO<sub>2</sub> sequestration target for sub-bituminous coal (small amount of methane desorbed with a large mass of CO<sub>2</sub> stored). On the basis of the assumption of a desired residual adsorbed methane content approaching 0 cm<sup>3</sup>/g, the maximum sequestered CO<sub>2</sub> content can be estimated from the correlated equations in Figure 13; these are 24.45 and 16.46 cm<sup>3</sup>/g, corresponding to sub-bituminous coal and anthracite, respectively. Although methane sweep efficiency cannot reach 100% in reality, multiple cycles of CO<sub>2</sub> injection allow for this ideal state to be approached.

As shown in Figures 12 and 13, during the process of CO<sub>2</sub>-ECBM, the sub-bituminous coal has a higher CO<sub>2</sub> geological sequestration content than that of anthracite. Whereas the methane recovery of anthracite was much larger relative to sub-bituminous coal over multiple cycles of injection of CO<sub>2</sub>. These results indicate that multiple cycles of CO<sub>2</sub> injection applied in southern Junggar Basin sub-bituminous coals are more effective for CO<sub>2</sub> sequestration and storage, while southern Qinshui Basin anthracite benefits more in terms of enhanced methane production, per unit mass of CO<sub>2</sub> injection.

## 4. CONCLUSION

We evaluate real-time dynamic changes of adsorbed/non-adsorbed methane during multiple cycles of CO<sub>2</sub>-ECBM flooding under *in situ* conditions using calibrated NMR. The main conclusions are summarized as follows: (1) The T<sub>2</sub> distribution of methane exhibits three peaks in coals: P1 (T<sub>2</sub> = 0.1–8 ms), P2 (T<sub>2</sub> = 20–300 ms), and P3 (T<sub>2</sub> = 300–2000 ms), corresponding to adsorbed methane in the coal matrix, non-adsorbed methane within the pores, and finally within the headspace of the sample cell, respectively. The adsorption isotherms quantitatively evaluated from the NMR show excellent agreement with those from volumetric parallel measurements that are used to calibrate the NMR method, with a relative Langmuir volume deviation of <4.0%. (2) CO<sub>2</sub>-CH<sub>4</sub> flooding experiments exhibit two distinct ad/desorption rates: the first represents a rapid decline in the methane content that stabilizes following a long desorptive tail. In comparison to the conventional reservoir depressurization, multiple cycles of CO<sub>2</sub> injection improve methane recovery by ~39% for sub-bituminous coal and ~54% for anthracite, suggesting the utility of this novel flooding technology for enhancing methane recovery from coals. (3) The ratios of maximum CO<sub>2</sub> adsorption capacity relative to the corresponding CH<sub>4</sub> desorption capacity are nearly constant over multiple cycles of CO<sub>2</sub> injection. The observed values for this ratio are 5.0 and 2.2 for sub-bituminous coal and anthracite, respectively, and representing the elevated potential of sub-bituminous coals as a CO<sub>2</sub> sequestration medium and the desirable response of anthracite for CO<sub>2</sub>-ECBM.

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## Notes

The authors declare no competing financial interest.

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